

HIGH-PERFORMANCE GEARBOXES FROM KELLER FOR THE FOOD INDUSTRY  
**POWER WITH A SYSTEM**



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## HISTORY

- In 1901 the Keller metalworking shop began manufacturing gear wheels in a shed with an area of 50 square meters in Troisdorf
- In 1921, the procurement of gear wheels was nearly impossible. Consequently, the brothers Carl & Wilhelm Keller decided to start manufacturing gears themselves.
- In 1936, production was expanded to include gearboxes for the steel industry.
- In 1968, gears for mining
- In 1971, gears for the sugar industry
- In 1983, mixer gears
- In 1985, the company began manufacturing gears for the cement, chemical and aluminum industries
- In 2000, the production of gears for dredging began.

## COMPETENCE

On the one hand, we benefit from our wealth of experience gathered over the years, and on the other hand from the production and calculation methods implemented at our company.

In view of this, we invest significantly and continuously in production and design, with the goal of always keeping up with the state of the art.

Our competence in the area of research and development is greatly enhanced by our membership in the FVA Research Association for Power Transmission Engineering, in addition to active contacts with institutes of higher learning.

## HOW DO WE OPERATE?

**Customer-oriented:** We offer solutions at reasonable prices.

**Quality-conscious:** Certified according to DIN EN ISO 9001:2000

**Experienced:** It is not the first time for us

**Fast:** Cross-sector project teams

## WHAT ARE WE PROUD OF:

- We are among the most competitive German manufacturers of special gears with a weight of up to 160 tons.
- We are fast and flexible, while maintaining high standards of quality.
- We equally challenge and support our employees. Continued and advanced training programs are not out of the ordinary for us.
- Our processes and structures allow us to keep learning and to share our experience with our colleagues.

# HELICAL GEAR UNIT TO DRIVE A PULP PRESS OF THE SERIES

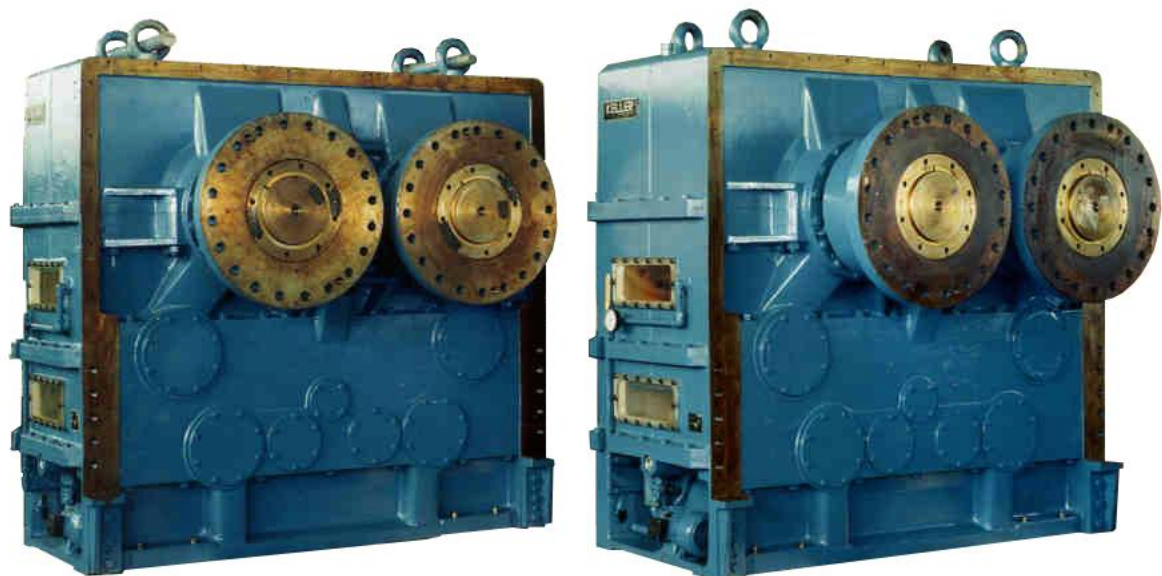
## STORD 980 / STORD 1020

**Torque per output shaft**

**T<sub>2</sub> = 412000 Nm**

**Weight**

**20200 kg**



# HELICAL GEAR UNIT TO DRIVE A STORD PULP PRESS TYPE

## STORD 3500

### Torque per output shaft

**T2 = 981000 Nm**

### Weight

**49500 kg**



# REINFORCED GEAR UNIT FOR A FERRIANI PRESS TYPE

## 2F2000

### Ratio

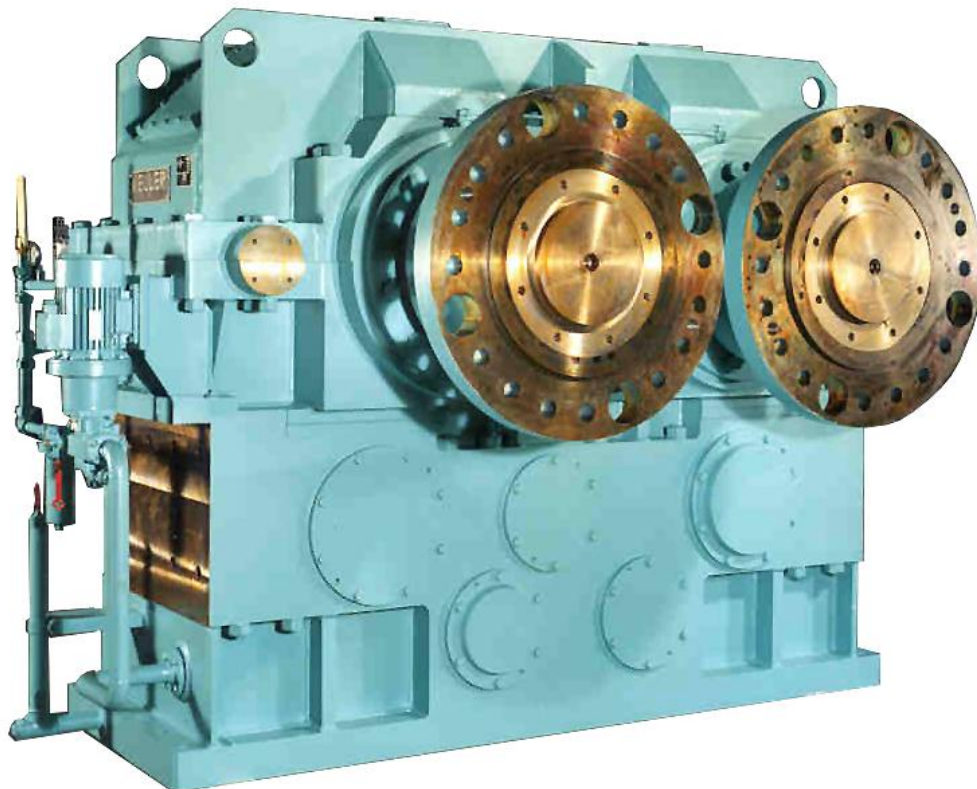
$i = 187,3 : 1$

### Torque per output shaft

$T_2 = 343340 \text{ Nm}$

### Weight

18500 kg





## GEAR BOX TO ATLAS-STORD'S „SUPER PULP PRESS 5000“

### Speed

$n_2 = 1,6 \text{ rpm}$

### Ratio

$i = 250 : 1$

### Torque per Outputshaft

$T_2 = 1.500 \text{ kNm / shaft}$

### Weight

73000 kg



# HELICAL GEARUNIT TO DRIVE A BABBINI PULP PRESS TYPE

## P 18 / H

### Ratio

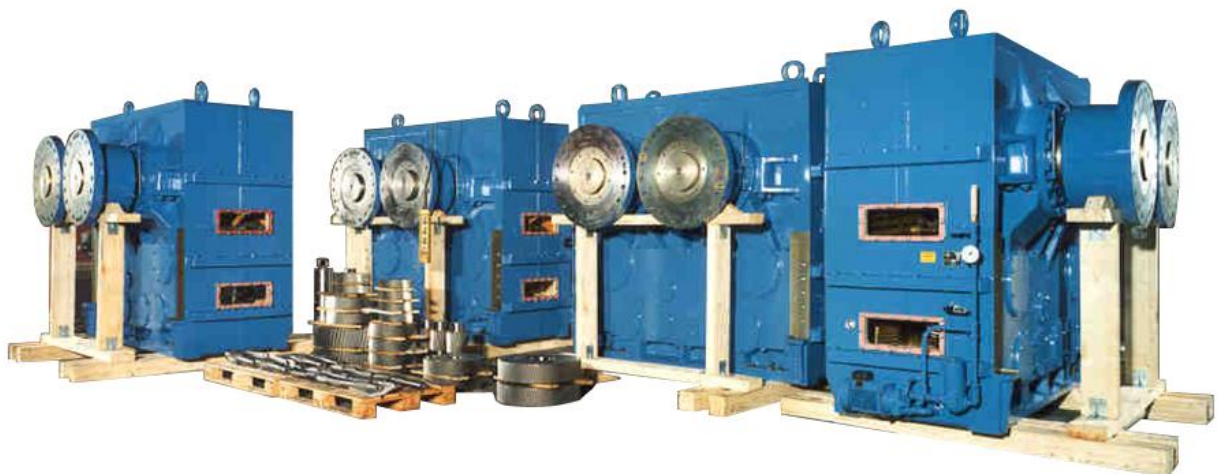
**i = 189**

### Torque

**T<sub>2</sub> = 334500 Nm**

### Weight

**14400 kg**





## MASH GEARBOX

### Nominal Power

$P_{\text{mot}} = 55 \text{ kW}$

### Speed

$n_1 = 400\text{-}1460 \text{ rpm}$  ;  $n_2 = 0,41 \text{ - } 1,5 \text{ rpm}$

### Weight

5900 kg



## GEARBOX TO DRIVE A BABBINI CHICORY-PRESS TYPE PB 32 SP

### Speed

$n_2 = 0,75- 3,5$  rpm

### Ratio

$i = 114,6 : 1$

### Torque per Outputshaft

$T_2 = 730$  kNm / shaft

### Weight

37830 kg

